

UV7630

UV/ANAEROBIC ADHESIVE SEALANT

● PRODUCT DESCRIPTION

UV7630 is a low viscosity UV/anaerobic adhesive and sealant with excellent wicking and penetrating properties. Product is designed for bonding and sealing metal parts in coaxial direction like primer seal, bearings or ammunition. UV7630 has florescent additive for inspection.

● CURING PROPERTIES

UV-A	VIS	LED
+	+	365nm – 405nm
Curing @100mW/UV-A @7 watt/cm² Anaerobic		5 sec 1 sec <30 min

● UNCURED PROPERTIES

Base	Acrylate
Color	Pale Yellow
Viscosity (cps)	8-50
Flash Point	> 93,3°C

● CURED PROPERTIES

Full Strength	24 hr
Strength Test @24 hr (3/8) Zinc N/B	
Breakaway Torque	20-150 lbs
Prevail Torque	150-350 lbs

● INSTRUCTIONS FOR USE

UV 7630 is available in several types of packaging. The materials can be used with either pressure /time or positive displacement dispense equipment. All materials should be stored in a cool place when not used for an extended period of time. Do Not Freeze. Shelf life of this product is nine (9) months between 8°C to 23°C when stored in original sealed container.

