





UV8209

UV/VISIBLE LIGHT CURE ADHESIVE

PRODUCT DESCRIPTION

ADHETRON UV8209 is a radiaton cure solvent free water clear adhesive. UV8209 designed for bonding plastics such as PC - PMMA - PUR - PVC - PA . Product can be used for AI - SS and glass materials too. UV8209 is suitable for both hard and flexible materials with a controlable flow viscosity.

CURING PROPERTIES

UV-A	VIS	LED
+	+	Can be used with 365nm – 405nm wavelength
Curing @100mW/UV-A	< 3sec	

UNCURED PROPERTIES

Color	Clear
Resin	Acrylate
Viscosity (cPs)	250 - 300
Density (gr/cm³)	1,02
Flash Point (C ⁰)	>77

CURED PROPERTIES

Hardness Shore D	30 – 35
Temperature Resistance (C ⁰)	- 30 +120
Water Absorption (mass %)	< 8
Elongation at break (%)	255

INSTRUCTIONS FOR USE

UV8209 is ready to use product. The surfaces should be free of dust, oil and other dirt in order to optain an optimal efficient bond.

Shelf life is 12 months stored in original unopened contaners. Store in dark places at room temperature.



